

HDD Drill Pipe

Pipe Body										Tool Joint									Assembly					
Nominal Size in	Nominal Weight lbs/ft	Grade	Upset	Wall Thickness in	ID in	Torsional Strength ft-lbs	Tensile Strength lbs	Burst Pressure psi	Collapse Pressure psi	Connection	OD in	ID in	Pin Tong Space in	Box Tong Space in	Make-up Torque ft-lbs	Torsional Strength ft-lbs	Tensile Strength lbs	Torsional Ratio	Adjusted Weight lbs/ft	Capacity US gal/ft	Displacement (Open End) US gal/ft	Premium OD in	Premium Make-Up ft-lbs	Nominal Size
5	19.50	S-135	IEU	0.362	4.276	74,100	712,070	17,105	15,672	NC-50	6 5/8	2 3/4	9	12	38,036	63,406	1,551,706	0.86	24.09	0.70	0.37	6 5/16	28,381	5
5	19.50	S-135	IEU	0.362	4.276	74,100	712,070	17,105	15,672	NC-50	6 5/8	3 1/4	9	12	30,730	51,447	1,268,963	0.69	23.58	0.71	0.36	6 5/16	28,381	5
5	25.60	S-135	IEU	0.500	4.000	94,062	954,259	23,625	24,300	NC-50	6 5/8	2 3/4	9	12	38,036	63,406	1,551,706	0.67	30.19	0.62	0.46	6 17/32	35,195	5
5 1/2	21.90	S-135	IEU	0.361	4.778	91,278	786,809	15,507	12,679	5 1/2 FH DS	7 1/4	3 1/2	10	12	68,270	113,485	1,754,166	1.24	26.93	0.88	0.41	6 9/16	41,400	5 1/2
5 1/2	24.70	S-135	IEU	0.415	4.670	101,834	894,999	17,826	17,023	5 1/2 FH DS	7 1/4	3 1/2	10	12	68,270	113,485	1,754,166	1.11	29.66	0.85	0.45	6 5/8	43,670	5 1/2
5 1/2	24.70	S-135	IEU	0.415	4.670	101,834	894,999	17,826	17,023	5 1/2 FH	7 1/2	3	10	12	52,059	87,341	1,925,536	0.86	30.88	0.83	0.47	7 1/32	38,900	5 1/2
6 5/8	27.70	S-135	IEU	0.362	5.901	137,331	961,556	12,909	7,813	6 5/8 FH	8 1/2	4 1/4	10	13	65,012	109,227	2,102,260	0.80	34.17	1.34	0.53	8 1/32	54,225	6 5/8
6 5/8	27.70	S-135	IEU	0.362	5.901	137,331	961,556	12,909	7,813	6 5/8 FH DS	8 1/2	4 1/4	10	13	101,685	169,475	2,277,448	1.23	34.17	1.34	0.53	7 3/4	73,170	6 5/8
6 5/8	27.70	S-135	IEU	0.362	5.901	137,331	961,556	12,909	7,813	6 5/8 FH DS	8	4 3/4	10	13	74,465	124,110	1,817,990	0.90	31.82	1.36	0.48	7 23/32	60,120	6 5/8
6 5/8	27.70	S-136	IEU	0.362	5.901	137,331	961,556	12,909	7,813	5 1/2 FH DS	7 1/2	3 1/2	12	14	79,000	131,723	1,754,166	0.96	31.33	1.32	0.47	7	58,050	6 5/8
7 5/8	33.70	S-135	IEU	0.430	6.765	214,941	1,312,148	14,465	8,584	6 5/8 FH DS	8 1/2	4 1/4	13	15	102,520	170,870	2,277,448	0.79	44.91	1.72	0.67	7 15/16	82,710	7 5/8
7 5/8	33.70	S-135	IEU	0.430	6.765	214,941	1,312,148	14,465	8,584	6 5/8 FH DS	8 1/2	4 3/4	13	15	75,662	126,104	1,817,990	0.59	43.92	1.75	0.65	8	74,470	7 5/8
7 5/8	39.00	S-135	IEU	0.500	6.625	243,035	1,510,920	15,492	12,651	6 5/8 FH DS	8 1/2	4 1/4	13	15	102,520	170,870	2,277,448	0.70	49.91	1.66	0.74	8	85,970	7 5/8
7 5/8	39.00	S-135	IEU	0.500	6.625	243,035	1,510,920	15,492	12,651	6 5/8 FH DS	8 3/4	4	13	15	114,800	191,410	2,488,032	0.79	51.31	1.65	0.77	8	91,040	7 5/8